

CIGARETTE SPECIFICATION

MANUFACTURING CENTER
LARK MILDS 100 SP - TIOJ TAR/NICOTINE
BRAND CODE-5310 (JPN)

EFFECTIVE DATE: 01/29/90
JAPAN

CIGARETTE LENGTH	: 99.5	MM	TIOJ TAR	: 12.0 MG/CIGT	11.5 - 12.4
TOBACCO ROD CIRCUM.	: 24.80	MM			
TOBACCO ROD LENGTH	: 72.0	MM	TIOJ		
FILTER LENGTH	: 27.5	MM	NICOTINE	: 1.00 MG/CIGT	.80 - 1.20
TIPPING LENGTH	: 31.500	MM			
TOTAL R.T.D.	: 5.10	IN. H2O			
DILUTION TARGET	: 30.0 +/-	5.0 %			

TIPPING PAPER : 63MM X 3000M CORK TWL GSR-98 12-196-D LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
38.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : NATIONAL 32-1979 PVA 61-216-A
: NATIONAL 32-2013 (FORMERLY 72-2782) PVA 62-069-A

SEAM ADHESIVE : FULLER WB-3902U PVA 61-444-A
: NATIONAL 25-1088 PVA 61-210-A

STD. FILLER - PACK O.V.: A5120 - 12.50% LARK MILDS SP
** NO TROPICAL FOR THE LARK MILDS BLEND **

CIGARETTE PAPER : 27.25MM X 6500M 50CU/2.0% (KCG11/EC511) 10-022-A

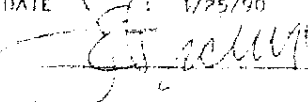
INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
/USE UP: L&M MAROON 85864 (MK 9/MK 10/PROTOS) 60-509-A
REPLACE WITH : MAROON FRY #93043 (MK 9/MK 10/PROTOS) 60-517-A

PRINT DIE : LARK MILDS

COMMENTS : COUNTRY REQUIRES QA SMOKING BY TIOJ METHOD, PACK
: PRINT 12.0/1.0 MG/CIGT. (TAR RANGE ESTABLISHED BY
: FTC STANDARDS/NIC RANGE 20% VARIANCE PER JAPANESE
: REQUIREMENTS.)

REASON FOR CHANGE : 1.) COUNTRY CODE IDENTIFIER CHGD FROM (SIO) TO (JPN)
: 2.) QA SMOKE METHOD CHGD FROM TIO TO TIOJ TAR/NIC
: DELIVERIES AT 12.0/1.0 MG/CIGT & 100% PAPER CHGD
: FROM 10-021-A(NG) TO 10-022-A(101 NG) OR TO MIX

PREPARED BY : A.M. MILBURN
PREPARATION DATE : 1/25/90

APPROVED BY: 

PRINTING DATE : 1/26/90
PRINTING TIME : 11:02 AM

SUPPLEMENTARY SPECIFICATION DATED: 01/27/89

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